

***ASAHI PENTAX
AUTO 110***

REPAIR MANUAL

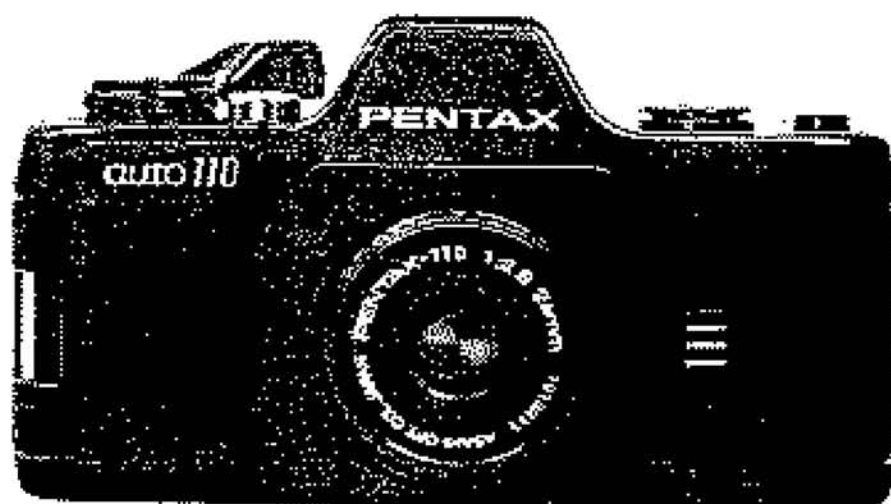
***PRODUCT NO. 24100
PARTS LIST
AND
SERVICE MANUAL
AND
PRODUCT 66502
ASAHI PENTAX 110 WINDER
PARTS LIST***

ASAHI KOGAKU

TOKYO JAPAN

PRODUCT No.24100

ASAHI PENTAX auto 110



Modification Changes
January, 1979

Product No. 24100

Asahi Pentax Auto 110

Old

New

0-A102	Front board assembly	1-A102
A111	Collar	A111-01
A112	Release lock lever spring	A112-01
C3	1st wind gear	C3-01
C20	2nd wind gear shaft	C20-01
C21(A,B,C)	2nd wind gear	C21-01(A,B,C)
C22	Release restriction plate	C22-01
M5	LED frame	M5-01
M1	Eyepiece frame	M1-01
T100	P.C. board pattern assembly	T100-01

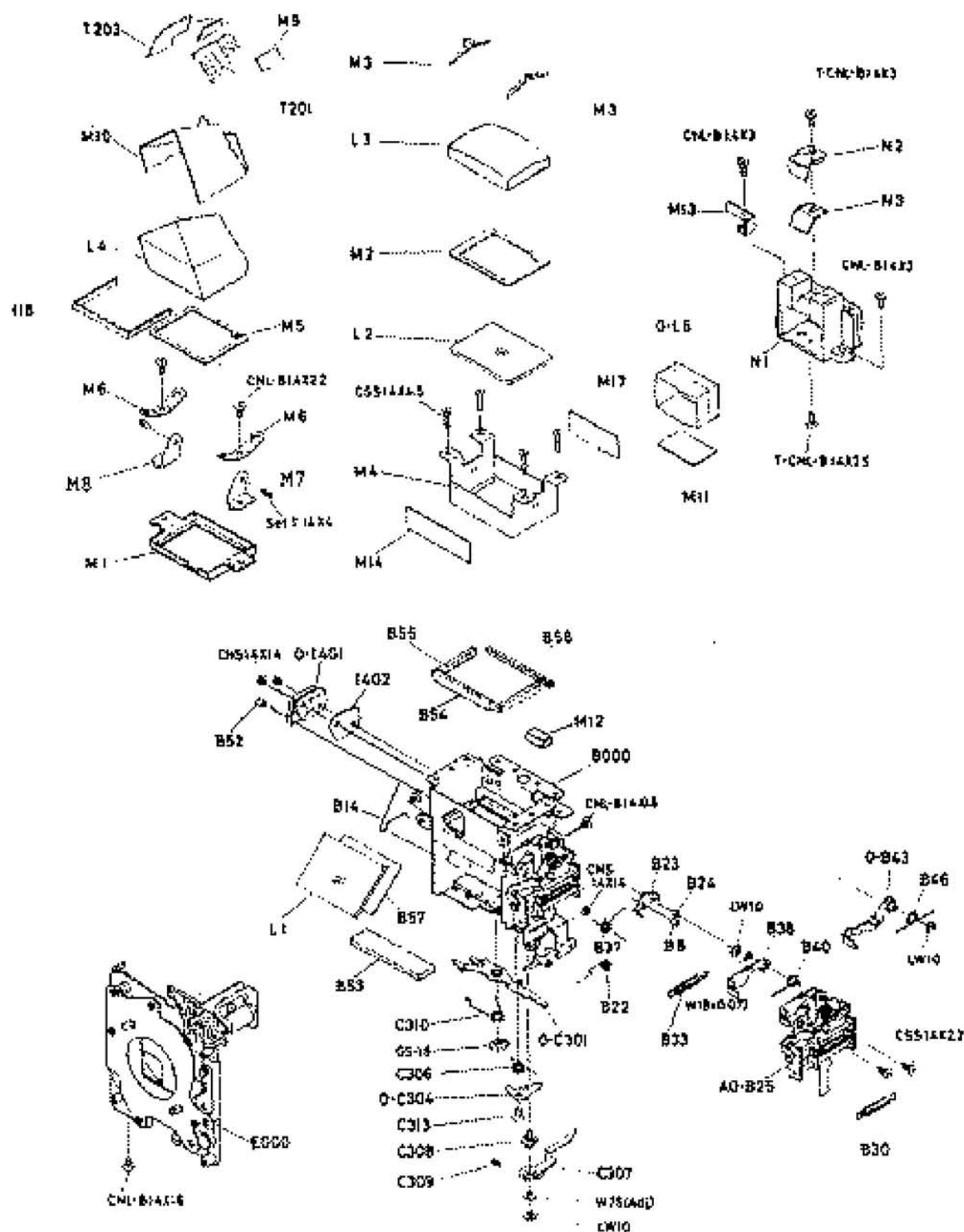
New Parts

T210	Cord holder
T211	Relay P.C. board
T300	LED P.C. board pattern assembly

Discontinued parts

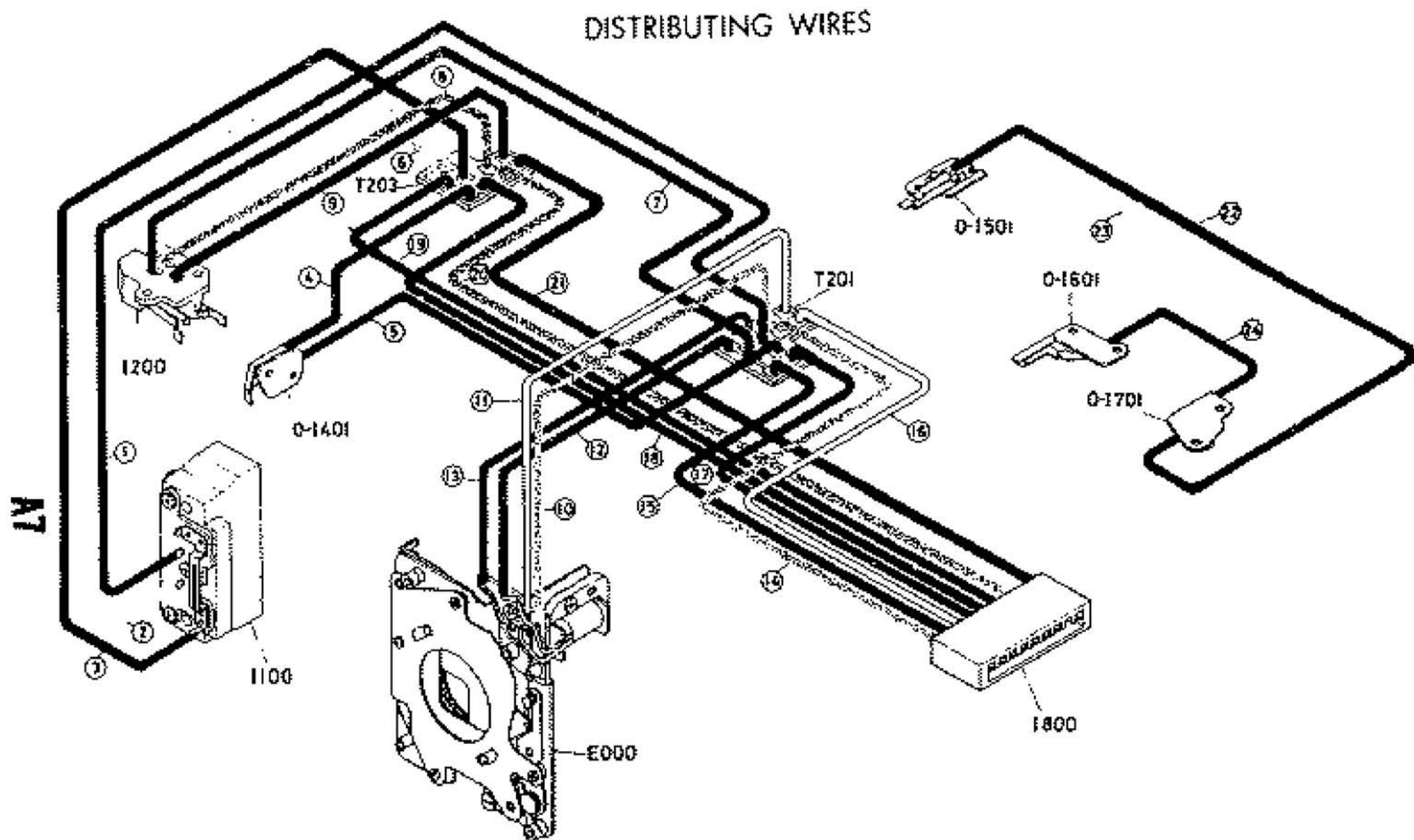
1000	Connector
M11	Cord holder
M15	Dust prevention sheet A (at T100)
M16 x 2	Dust prevention sheet B (at A100)
T201	Relay P.C. board A
T202	Relay P.C. board B

EXPLODED ILLUSTRATION



Product No. 24100
ASAHI PENTAX AUTO 110

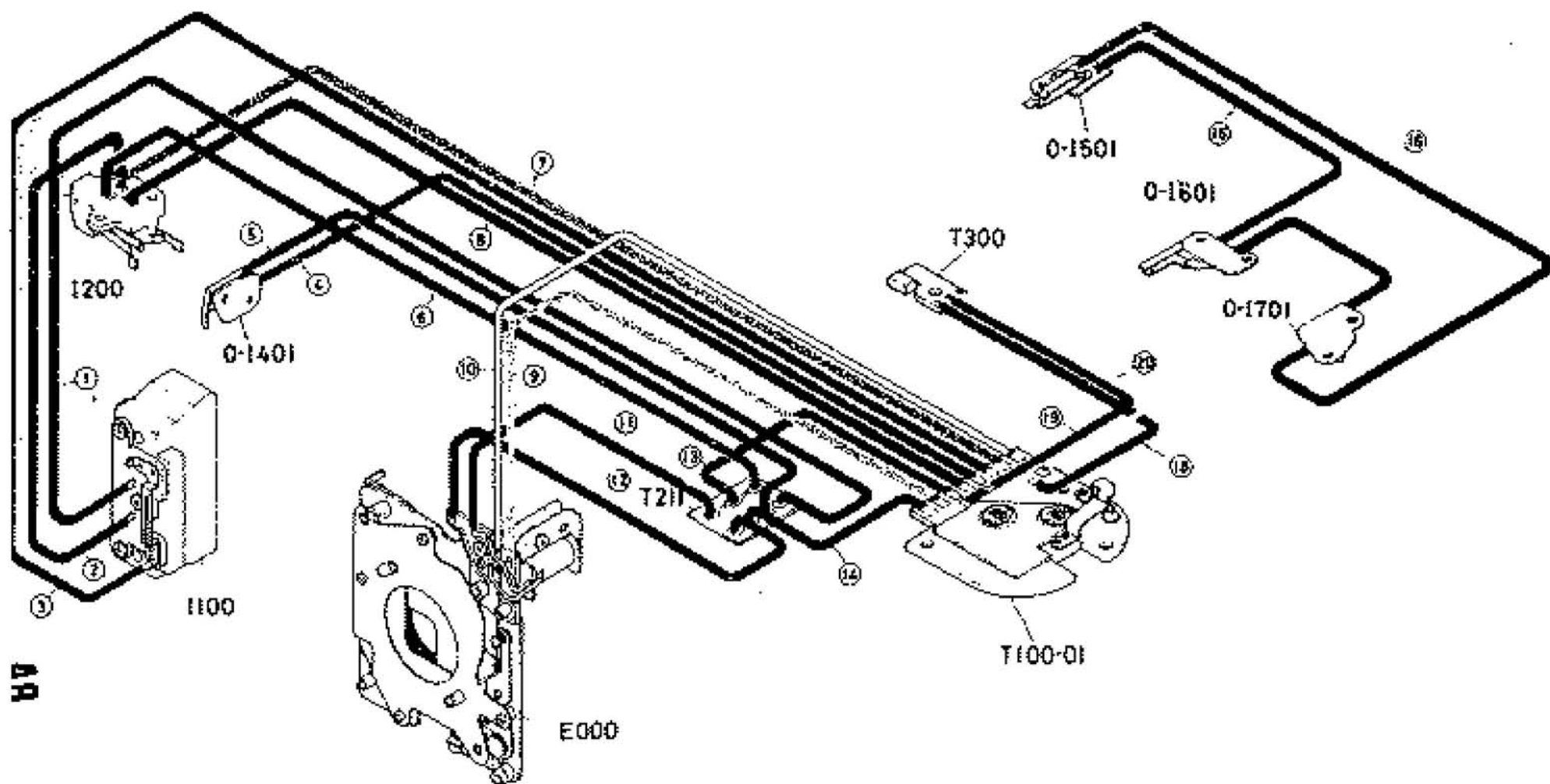
Fig. 2



Product No. 24100
 ASAHI PENTAX AUTO 110

Fig. 4

DISTRIBUTING WIRES



Product No. 24100
ASAHI PENTAX auto 110

Fig. 4 - 1

LIST OF SERVICE PARTS

Product No. 24100

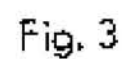
ASAHI PENTAX QUTO 110

Note: 1. The parts with numbers starting '0-' are assemblies.

2. Only available parts are listed below.

Parts No.	Description	Quantity	Interchangeability
A2	Key cover	1	
A3	Key	1	
A4	Key spring	1	
A5	Light seal plate A	1	
A6	Tripod seat	1	
A7	Strap shaft	1	
A8	Mirror charge lever retainer	1	
A9	Light seal	1	
A10	Top cover retainer screw	2	
A11	Back cover adjusting seal	1	
A11	Front cover seal	2	
A101	Front cover	1	
0-A102	Front board assy. (A102, A105, A107, A109, A113)	1	
1-A102	(A102, A105, A107, A109-01, A113)		
A103	Mount	1	
A104	Mount spring	1	
0-A106	Mount lock lever assy. (A106, A116)	1	
A108	Mount lock lever spring	1	
A110	Release lock lever	1	

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Parts No.	Description	Quantity	Interchangeability
A111	Collar 0.9mm	1	
A111-01	Collar 0.75mm	1	
A112	Release lock lever spring	1	
A112-01	Release lock lever spring	1	
A114-00A	Adjusting washer a (t=0.4)		
-00B	" b (t=0.3)		
-00C	" c (t=0.2)	1	
-00D	" d (t=0.1)		
-00E	" e (t=0.05)		
-00F	" f (t=0.03)		
A115	Light seal plate B	1	
A200	Back cover assy. (A201, A202, A203, A204 x2)	1	
A300	Top cover assy. (A301~A305, 0-A307, A308, A310~A316, M16 x2, CNL-D1.7x2.5, CNS1.4x1.4 x2, LW10, LW13 x2, W75)	1	
A302	Shutter release button	1	
A303	Shutter release button spring	1	
A304	Lock spring	1	
A305	Shutter release button shaft	1	
0-A307	X-contact seat assy. (A307, A309)	1	
A308	X-contact seat nut	1	
A310	X-contact pin	1	
A311	X-contact spring A	1	
A312	X-contact spring B	1	
A313	X-contact cap	1	
A315	Auto-manual switch button	1	
A316	Auto-manual switch button spring	1	
0-A401	Bottom cover assy. (A401, A403)	1	

Parts No.	Description	Quantity	Interchangeability
A402	Serial number plate	1	
A403	Scratch protection seal	1	
B000	Mirror housing complete assy. (B1~B4, B5 x6, B7, E8, B9 x2, B10~B33 B34 x2, B35 x2, B36~B54, B55 x2, B56~B60, C303, C305, C308, C312, L1, C551, 4x1.4 x7, C551, 4x1.6 x4)	1	
B6	Flip up pin roller	1	
B14	Light seal actuating plate spring	1	
B22	Restitution plate hook lever spring	1	
B23	Bounce prevention lever	1	
B24	Bounce prevention lever retainer	1	
A0-B25	Mirror actuating plate assy. (B25, B33, B34 x2, B38, B47, LW10 x2)	1	
B30	Mirror flip up spring	1	
B33	Mirror restitution spring	1	
B37	Mirror restoring spring	1	
B38	Mirror flip up plate hook lever	1	
B40	Flip up plate hook lever spring	1	
0-B43	Shutter opening lever assy. (B43, B45)	1	
B46	Opening lever spring	1	
B52	Insulation tube	1	
B53	Light seal A	1	
B54	Light seal B	1	
B55	Light seal C	2	
B57	Mirror adhesive tape	1	
B58	Mirror sheet light seal	1	

Parts No.	Description	Quantity	Interchangeability
0-C1	Top mech. plate assy. (C1, C2, C19, C26, C29, C32 x2)	1	
C3-01	1st wind gear	1	
0-C4	Wind ring assy. (C4, C7)	1	
C6	Ratchet spring	1	
C9	Wind lever spring	1	
C10	Friction spring	1	
0-C11	Wind lever seat assy. (C11, C12)	1	
C13	Wind shaft retainer screw	1	23900-C154
C14	Wind lever	1	
C15	Wind lever covering	1	
C16	Wind stopper	1	
C17	Wind lever spring hanger	1	
C18	Pre-advance angle spring	1	
C20-01	2nd wind gear shaft	1	
C21-00A -00B -00C	2nd wind gear	1	
C22	Release restriction plate	1	
C24	3rd wind gear	2	
C25	Wind restriction plate	1	
C27	Wind shaft	1	
C28	Wind shaft nut	1	
C30	Wind restriction lever	1	
C31	Wind restriction lever spring	1	
0-C34	Release actuating lever assy. (C34, C33, C36)	1	

Parts No.	Description	Quantity	Interchangeability
C35	Insulation tube A	1	
0-C37	Release actuating plate assy. (C37, C38, C38)	1	
C39	Release actuating spring	1	
C40	Hook lever	1	
C41	Hook lever shaft	1	
C42	Hook lever spring	1	
C43	Insulation tube B	2	
0-C101	Bottom mech. plate A assy. (C101, C26, C102, C108, C114)	1	
C103	6th wind gear	1	
C104	Ratchet wheel	1	
0-C105	Link seat assy. (C105, C106)	1	
C107	Anti-reverse spring	1	
0-C109	5th wind gear assy. (C109, C110 x2, C111 x2)	1	
C112-00A	4th wind gear a	1	
-00B	" b		
-00C	" c		
C113	Joint	1	
0-C115	Ratchet assy. (C115, C116, W70)	1	
0-C117	Bottom wind stopper assy. (C117, B27)	1	
C118	Anti-reverse stopper	1	
C119	Stopper shaft	1	
C120	Ratchet spring	1	
C121	Bottom wind stopper spring	1	

Parts No.	Description	Quantity	Interchangeability
0-C201	Bottom clutch plate ¹ assy. (C201, C202, C305, C210, C212, C218)	1	
C203	9th wind gear	1	
C204	8th wind gear	1	
0-C209	Wind link assy. (C209, C206, C207, C208)	1	
C211	Wind link collar	1	
0-C214	Mirror charge lever assy. (C214, C213)	1	
0-C219	Shutter charge lever assy. (C219, C220)	1	
C221	Shutter charge lever pin roller	1	
C222	Shutter charge lever spring	1	
C223	9th wind gear friction spring	1	
0-C301	Ratchet release lever assy. (C301, C302)	1	
0-C304	Release lever hook plate assy. (C304, C311)	1	
C306	Hook lever spring	1	
C307	Film spacing lever	1	
C308	Film spacing lever shaft	1	
C309	Film spacing lever spring	1	
C310	Release lever spring	1	
C311	Hook plate shaft retainer screw	1	
E006	Shutter block	1	
1101	Battery case	1	
0-1102	Battery case base plate assy. (1102, 1107)	1	

Parts No.	Description	Quantity	Interchangeability
1108	ASA switch lever	1	
0-1110	Battery holder assy. (1110, 1111)	1	
1111	Polarity label	1	
1200	Power and Memory switch block	1	
0-1401	X-safety switch assy. (1401, 1402, 1403, 1404, 1405 x2)	1	
1402	Insulation sheet	1	
0-1501	Winder switch A assy. (1501, 1405 x2, 1502, 1503)	1	
0-1601	Winder switch B assy. (1601, 1405 x2, 1602, 1603, 1604)	1	
1604	Insulation sheet	1	
0-1701	Winder contact circuit board assy. (1701, 1702 x2)	1	
1703	Contact seat	1	
* 1800	Connector	1	
L1	Mirror	1	
L2	Fresnel lens	1	
L3	Ground glass	1	
L4	Penta prism	1	
0-L5	Eyepiece assy. (L5, L6)	1	
M1	Prism seat	1	
M2-01	Ground glass mask	1	
M3	Ground glass retainer	1	
M4	Ground glass frame	1	
M5-01	LED frame	1	

* discontinued

24100

A15

7/12

Parts No.	Description	Quantity	Interchangeability
M6	Focus adjustment spring	2	
M7	Prism retainer A	1	
M8	Prism retainer B	1	
M9	Prism protection plate	2	
M10	Prism protector	1	
M11	Eyepiece protection plate	1	
* M15	Dust prevention sheet A	2	
* M13	Cord holder	1	
M14	Dust prevention seal	1	
* M16	Dust prevention sheet B	3	
M17	Dust prevention sheet C	1	
M18	Dust prevention string	1	
N1-01	Eyepiece frame	1	
N2	Light measuring prism	1	
N3	Eyepiece light seal frame	1	
T100-01	P. C. board pattern assy. (1109 x2, 1301, 1302, 1303, 1304)	1	
* T201	Relay P. C. board A	1	
* T203	Relay P. C. board B	1	
T210	Cord holder	1	
T211	Relay P. C. board	1	
T300	LED P. C. board pattern assembly	1	

* discontinued

LIST OF STANDARD PARTS

Product No. 24100

ASAHI PENTAX AUTO 110

Small screws:

Description	Surface treatment	Position of use	Quantity
CSS1.4 x 2.2	Black nickel	B25, B35	2
CSS1.4 x 4.5	"	B1, M4, M6 B2, M4, M6	2 2
CNS1.4 x 1.4	"	A307, A312 B1, I401 C201, I601 B1, E000	2 2 2 1
CNS1.7 x 2.8	Nickel	A102, A103	3
CNS1.7 x 4.5	Black nickel (PB-5)	A101, A102, A401	1
CNM1.4 x 1.4	Black nickel	C1, C18	2
CNL-B1.4 x 1.6	"	B1, E000 B2, E000	1 2
CNL-B1.4 x 1.6	Nickel	A103, A104	3
CNL-B1.4 x 2.2	Black nickel	B1, M6, M7 B2, M6, M8	1 1
CNL-B1.4 x 3	"	B50, N1	2
CNL-D1.4 x 1.6	"	C101, C118	1
CNL-D1.4 x 2	"	C29, C30 C102, C105 B50, T100 C203, C204 C1, I200 C205, C206 C1, I500	1 1 1 1 2 1 1
CNL-D1.4 x 2.5	"	A102, E000	4
CNL-D1.7 x 2.2	"	A101, A102	1
CNL-D1.7 x 2.5	Black nickel	A1, A317	1
CN1-E1.7 x 2.2	"	C27, C112, C113	1

Description	Surface treatment	Position of use	Quantity
CNL-E1.7 x 4	"	C11, C14	2
CNL-F1.7 x 2	"	C20, C15	1
		C20, C22	1
Set T1.4 x 4	"	M7, M8	2
T-CSS1.7 x 2	"	A1, C101	1
T-CSM1.7 x 4	"	A1, A2	2
T-CNM1.7 x 2.5	"	A1, C101	1
		A1, C201	3
		A1, I701	2
T-CNM1.7 x 3	"	A1, C1	3
T-CNL-B1.4 x 2	"	N1, T100	2
T-CNL-B1.4 x 2.5	"	N1	1
T-CNL-B1.4 x 3	"	I101, I102	3
		N1, N2	1
T-CNL-D1.7 x 3	"	A1, A3	1
T-CNL-D1.7 x 3.5	"	A1, T100	3
T-CNL-D1.7 x 3.5	Black nickel (PB-5)	A1, A301	3
		A1, A401	2
T-CNL-D1.7 x 4	Black nickel	A1, C16	1
		A1, A102	4
		A1, I101	2
T-CNL-D1.7 x 4.5	"	A1, A201, I101	2
T-CNL-D1.7 x 5	"	A1, A6	3

Washers:

Description	Material	Thickness	Position of use	Quantity
W1	Teflon	0.4mm	B50, T103	1
W1	Brass	0.1	A109	1
			A1, A2	2
		0.2	C32, C33	2
			C41	1

Description	Material	Thickness	Position of use	Quantity
W1	Brass	0.1	A1, A2	2
W2	Brass	0.2	T100	1
W6	"	0.03, 0.04	C29	1
W11	"	0.05, 0.1, 0.2	C2	1
W14	"	0.05	C114	1
			C119	1
		0.1	A105	1
			C102	1
			C108	1
			C203, C204	1
			C205	1
W31	"	0.2	C210	1
W75	"	0.05, 0.1, 0.15, 0.2		
			A305	1
			C212	1
			C308	1

Lock washers:

Description	Position of use	Quantity
LW10	A105	1
	B39	1
	B44	1
	C32	2
	C210	1
	C212	1
	C308	1
LW13	A310	1
	A315	1
	C108	1
	C114	1
	C119	1
LW17	A105	1
GS-1, 5	A109	1
	C106	1
	C303	1
GS-2	C214	1

Lead wires:

Lead wire No.	Length	Color	Position of use	Quantity
1	140mm	Black	1100, T201	1
2	110	Yellow	1100, T203	1
3	110	Blue	1100, T203	1
4	35	Green	1400, T203	1
5	65	Black	1400, T201	1
6	50	Yellow	1200, T203	1
7	80	Red	1200, T201	1
8	45	Grey	1200, T203	1
9	45	Brown	1200, T203	1
10	25	Pink	E000, T201	1
11	25	White	E000, T201	1
12	20	Red	E000, T201	1
13	25	Black	E000, T201	1
14	30	Pink	1800, T201	1
15	30	Red	1800, T201	1
16	30	White	1800, T201	1
17	30	Black	1800, T201	1
18	85	Green	1800, T203	1
19	85	Blue	1800, T203	1
20	75	Grey	1800, T203	1
21	70	Brown	1800, T203	1
22	125	Red	0-1501, 0-1701	1
23	160	Yellow	0-1501, 0-1601	1
24	20	Black	0-1601, 0-1701	1

12. C200 Bottom mech. plate B complete assy.

AB Mirror charge lever retainer

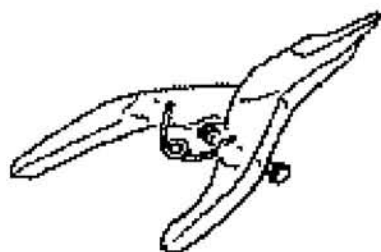
T-CNL-D1.7x3

C200 Bottom mech. plate B complete assy.

T-CNM1.7x2.5x3

GS1.5

GP-51-0A



Gripping pliers

GP-51-0A

13. 0-C115 Ratchet assy.

LW13

0-C115 Ratchet assy.

W14 $\pm 0.05\text{mm}$

C120 Ratchet spring

14. C112 4th wind gear

CNL-F1.7x2.2

C113 Joint

C112 4th wind gear

*Holding Link seat assy. (0-C105), loosen CNL-F1.7x2.2 to prevent Anti-reverse stopper (C110) from bending.

15. 0-C117 Bottom wind stopper assy.

LW13

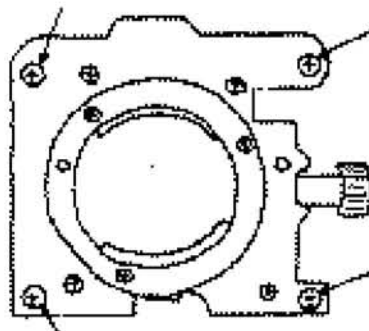
W14 $\pm 0.05\text{mm}$

0-C117 Bottom wind stopper assy.

C121 Bottom wind stopper spring

16. B000 and E000 Mirror housing complete assy. and Shutter block

T-CNL-D1.7x4x4



*Pull out a assembled Mirror housing and Shutter block just this side with enough care about lead wires around the back side of Mirror housing and the coupled parts.

17. T300 LED P.C. board pattern assy.

CNL-D1.4x2

W1 $\pm 0.4\text{mm}$ (Teflon, black)

18. C000 Top mech. plate complete assy.

T-CNM1.7x3x3

T-CNL-D1.7x4

19. C100 Bottom mech. plate A complete assy.

T-CSS1.7x2

T-CNM1.7x2.5

C119 Stopper shaft

24100K-C119-A

20. A3 Key

A11 Back cover adjusting seal

T-CSM1.7x4x2

A2 Key cover

A3 Key

A4 Key spring

W2 t=0.2x2

Assembly procedures

1. A3 Key

W2 t=0.1x2

A4 Key spring

A3 Key

A2 Key cover

T-CSM1.7x4x2

Check the function of Key (A3) after installed.

A11 Back cover adjusting seal

2. C100 Bottom mech. plate A complete assy.

Before installing, check if the rotation of gears smooth or not.

T-CSS1.7x2

T-CNM1.7x2.5

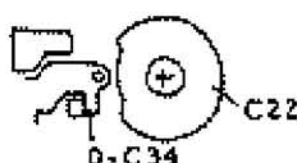
C119 Stopper shaft

3. C000 Top mech. plate complete assy.

1) Before installing to the body, check following points.

- a. While lightly touching Release restriction plate (C22) with a finger, wind Wind lever (C14) once or twice.

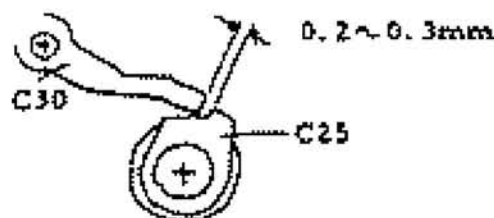
Confirm if Release restriction plate (C22) stops at the position, as shown below.



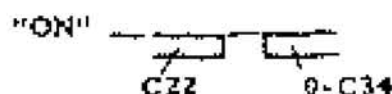
The center of cutaway side must be faced with Release actuating lever assy. (O-C34) just in the middle.

- b. Check if Wind restriction lever (C30) moves freely as Release actuating lever assy. (O-C34) is depressed.

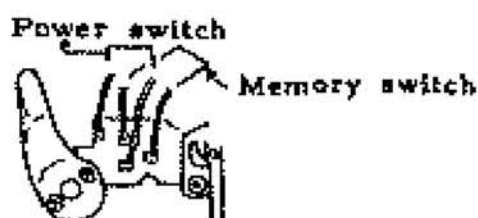
Check if there is a gap, 0.2 ~ 0.3mm, between Wind restriction lever (C30) and Wind restriction plate (C25), as shown below.



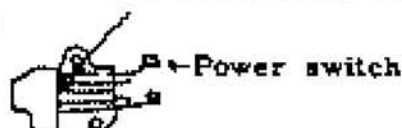
- c. Power switch must close when the top of Release actuating lever assy. (O-C34) comes at the same height as the top of Release restriction plate (C22), as shown below.



Check with a tester, connected with two red lead wires (or a soldering joint) of Power and Memory switch block (I 200)



Adjustment can be made by bending at the base of shorter contact piece.



- d. Memory switch must open at the same time when Release actuating plate assy. (0-C37) comes off Hook lever (C40).

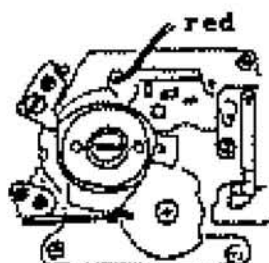
Check with a tester, connected with the gray lead wire and the brown lead wire of Power and Memory switch block (I 200).

Adjustment can be made by bending at the base of longer contact piece.



- e. Release actuating lever assy. (0-C34) should be back up after depressed, and hook with Hook lever (C40) by the spring tension of Power switch contact piece.

- 2) If every points mentioned above were good, install Top mech. plate assy. (C000) to the body.



T-CNM1.7x3x3

T-CNL-D1.7x4

*Make sure that the red lead wire coming from Battery case assy. (I 100) is properly placed through the cutout of Top mech. plate assy. (C000).

4. T300 LED P.C. board pattern assy.

CNL-D1.4x2.5

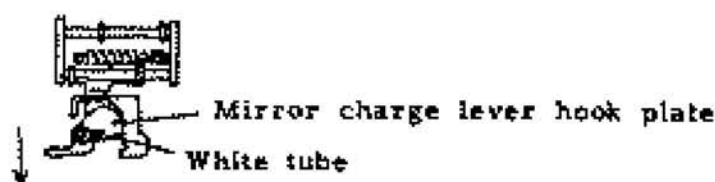
W1 ±0.4mm (Teflon, black)

5. B000 and E000 Mirror housing and Shutter block complete assy.
- 1) Before installing Mirror housing and Shutter block complete assy. (B000 and E000) to the body, check following points and adjust if necessary.
 - a. Charge Mirror housing and Shutter block.



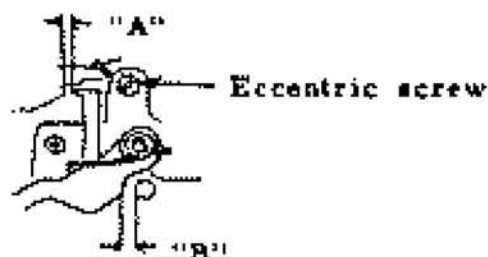
While observing the sectors*, release only Mirror housing by pushing down Mirror charge lever hook plate (white tube part), as shown below.

*Sectors — Shutter and diaphragm blades of shutter block.



After Mirror housing and Shutter block were released, the gap "A" should be less than the gap "B".

If the gap "A" is more than the gap "B", the sectors may move in checking the point mentioned above.



Adjust the gap "A" by turning the eccentric screw if necessary.

- b. Synchro safety switch (0-1 401)



Push the lower contact piece downward, and see if the upper contact piece follows along with the lower contact piece.

Adjust it by bending the contact piece if necessary.

*Synchro safety switch prevents the Auto-flash unit from misfiring due to the operation of the power switch.

c. All moving parts

Check if all moving parts operate properly with the lens mounted on the shutter block.

- 2) Make sure following points when install Mirror housing and Shutter block complete assy. (B000 and E000) to the body.
 - a. Make sure that the black lead wire coming from the synchro safety switch is placed underneath the eye-piece frame, not having the wire pinched between Mirror housing and the body.
 - b. Make sure that Film spacing lever (C307) is properly inserted into the cutout hole of the body.
- 3) Install Mirror housing and Shutter block complete assy. (B000 and E000) to the body.

T-CNL-D1.7x4x4

After installed, check if Film spacing lever (C307) moves smoothly.

6. 0-C117 Bottom wind stopper assy.

C121 Bottom wind stopper spring

0-C117 Bottom wind stopper assy.

W14 ± 0.05 , 0.07, 0.1mm

LW13



7. C112 4th wind gear

C112 4th wind gear

C113 Joint

CNL-F1.7x3.2

Adjustment of the gap between Wind ring Assy. (0-C4) and Wind stopper (C16).

- 1) Charge the shutter and the mirror housing.
- 2) Release Film spacing lever (C307), and turn Ratchet wheel (C104) clockwise until it stops.
- 3) Wind Wind lever (C14) twice while touching slightly Release restriction plate (C22).

*Make sure that Release restriction plate (C22) must stop at the place, as shown left.

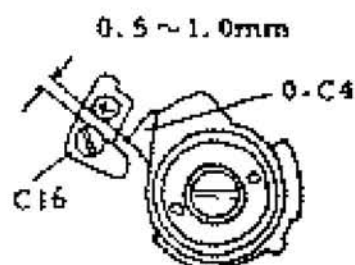


*Release restriction plate (C22) must be held with a finger while Wind lever (C14) returning after wound twice.

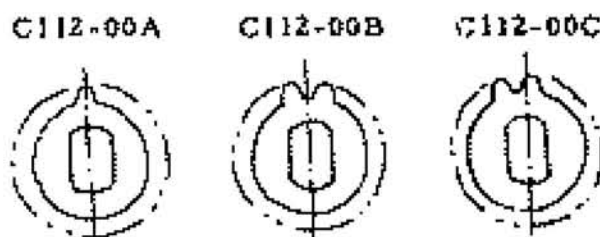
24100

CA

- 4) Turn Release restriction plate (C22) slightly counterclockwise to make a proper gap between Wind ring assy. (0-C4) and Wind stopper (C16).
- 5) Install 4th wind gear (C112).
- 6) Release the shutter (with the lens mounted) by pushing down Release actuating lever assy. (0-C34).
- 7) Charge again the shutter and the mirror housing, and release Film spacing lever (C307).
- 8) Slide off Bottom wind stopper assy. (0-C117), and wind Wind lever (C14) twice while observing Wind stopper (C16).
See if there is a gap, 0.5~1.0mm, between Wind ring assy. (0-C4) and Wind stopper (C16), as shown below.



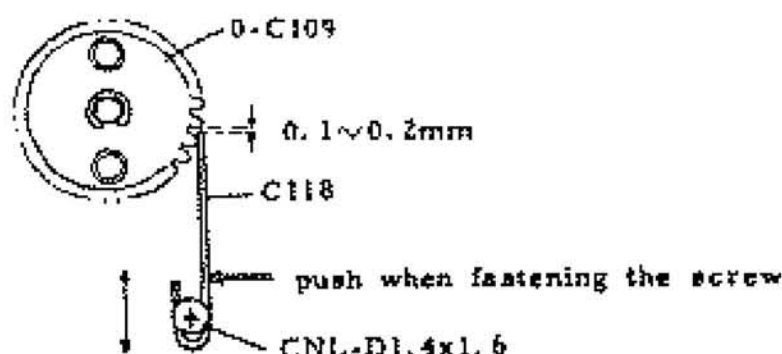
If there is no gap or too much gap, try to use the other gears.
A proper gear should be selected out of the following three kinds.



*There are two stoppers in 5th wind gear assy. (0-C109). So that check of the gap must be done with two stoppers.

8. Adjustment of Anti-reverse stopper (C118)

- 1) Charge the shutter and the mirror housing, and release Film spacing lever (C307).
- 2) Wind Wind lever (C14), and hold Wind lever (C14) as it stops at Wind stopper (C16).
- 3) While holding Wind lever (C14), adjust a gap, 0.1~0.2mm, between the top of Anti-reverse stopper (C118) and the side of the tooth of 5th wind gear assy. (0-C109), as shown in next page.



*When fix Anti-reverse stopper (C118) with CNL-D1.4x1.6, push Anti-reverse stopper (C118) against 5th wind gear assy. (0-C109) by the screw driver.

*Anti-reverse stopper (C118) must push 5th wind gear assy. (0-C109) with its spring tension.

- 4) Check if the top of Anti-reverse stopper (C118) touches the side of the tooth of 5th wind gear assy. (0-C109) after Wind lever (C14) has returned to the pre-advance angle position.



*2/3 diameter of Anti-reverse stopper (C118) must hit with the tooth of 5th wind gear assy. (0-C109) as shown left.

9. 0-C115 Ratchet assy.

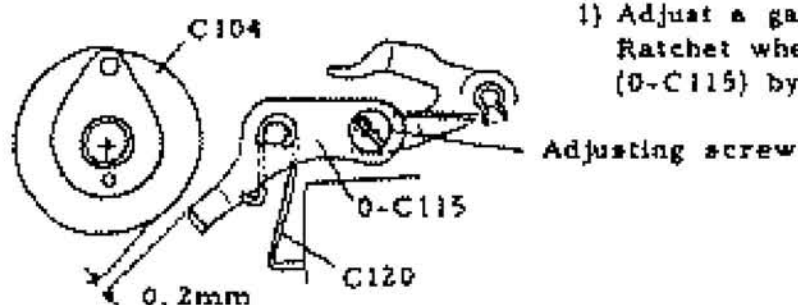
Install Ratchet assy. (0-C115) at the condition of the shutter and the mirror housing charged.

C120 Ratchet spring

W14 $\pm 0.05\text{mm}$

0-C115 Ratchet assy.

LW13



- 1) Adjust a gap of 0.2mm between Ratchet wheel (C104) and Ratchet assy. (0-C115) by turning the adjusting screw.

- 2) Check if the claw of Ratchet assy. (0-C115) latches the tooth of Ratchet wheel (C104) when release Film spacing lever (C307).

10. C200 Charge lever complete assy.

T-CNM1.7x2.5x3

GS1.5

AS Mirror charge lever retainer

T-CNL-D1.7x3

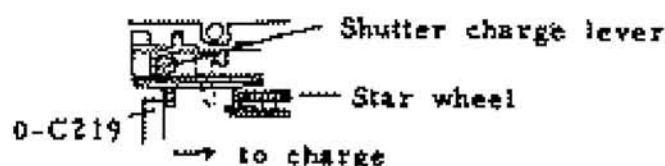
Install Charge lever complete assy. (C200) at the charged condition of the shutter and the mirror housing.

After installed, see if the shutter and the mirror housing are charged properly, having adquate plays in the movement of the charge levers (both the shutter charge lever and the mirror charge lever).

1) The shutter charge lever

a. Wind Wind lever (C14) twice, while observing the shutter charge lever assy. (0-C219).

b. Check if the shutter charge lever assy. (0-C219) pushes the shutter charge lever beyond the point where the shutter charged; The star wheel moves 3~6 teeth after the shutter has been charged.



c. There are three kinds of Shutter charge lever pin collar (C221) for adjustment.

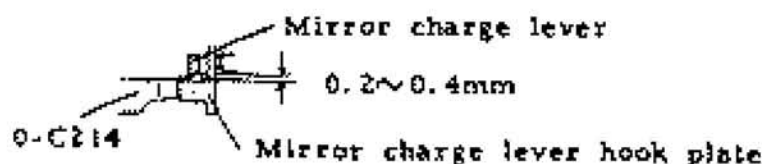
	D mm	D mm
 C221	C221-00A	2.6
	-00B	2.8
	-00C	3.0

* Refer to Notice of modification No. 651.

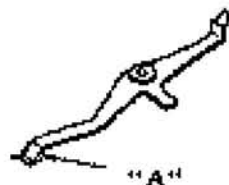
2) The mirror charge lever

a. Wind Wind lever (C14) twice, while observing the mirror charge lever assy. (0-C214).

b. Check if the mirror charge lever assy. (0-C214) pushes the mirror charge lever beyond the point where the mirror charge lever is hooked; the mirror charge lever should pass over 0.2mm~0.4mm beyond the point.



- c. Adjust it by re-positioning Charge lever complete assy. (C200).
- d. If could not adjust by re-positioning, bend Mirror charge lever assy. (0-C214) at the place shown "A".



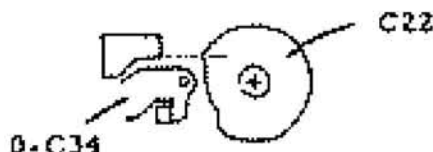
Mirror charge lever assy. (0-C214)

Check all functions several times.

Check if Shutter charge lever assy. (0-C219) and Mirror charge lever assy. (0-C214) should return to the original position after charged.

11. Re-confirm the position of Release restriction plate (C22).
After installed Charge lever complete assy. (C200), re-confirm the position of Release restriction plate (C22) at the conditions mentioned below.

- 1) At the released condition, the top of cutaway side is not belower than the point as shown below.



- 2) At the condition of Wind restriction lever (C30) hooked with Wind restriction plate (C25), push down Release actuating lever assy. (0-C34).



Release restriction lever assy. (0-C34) must return to the original position by own tention, without touching on Release restriction plate (C22).

*This check is especially necessary for the proper function of winding when 110 WINDER attached.

12. Positioning of LED

Position the LED part properly, so that the green and the yellow LEDs are seen nicely.



Put Dust prevention sheet B (M16) after finished the positioning.

13. Soldering

3 lead wires	T211 Relay P.C. board
2 "	1 200 Power and Memory switch block
2 "	0-1 501 Winder switch A assy.
3 "	1 100 Battery case assy.

*Do not melt Wind lever (C14) with the hot soldering iron.

14. A200 Back cover

15. 1 100 (1 101, 0-1 102) Battery case assy.

T-CNL-D1.7x4.5x2

T-CNL-D1.7x4x2

Make sure that the lead wires are not pinched between the battery case and the body.

Check ASA switching as follows.

Check the continuity between the black lead wire and the blue lead wire with a circuit tester;

ASA320 Continued

The switch pin, located at the left side of the battery case, is not pushed.

ASA80 Discontinued

The switch pin is pushed.

16. T100-01 P.C. board pattern assy.

T-CNL-D1.4x2.5x2

T-CNL-D1.7x3x3

17. 0-1 601 Winder switch B assy.

CNS1.4x1.4x2

Check ON/OFF switching as follows.

- When charged, the contact pieces should be opened.
- When released, the contact pieces should be closed.
- When the 1st wind is made, the contact pieces should be closed.
- When the 2nd wind is made, the contact pieces should be opened.

18. Soldering

11 lead wires	T100-01 P.C. board pattern assy.
2 "	0-1 601 Winder switch B assy.

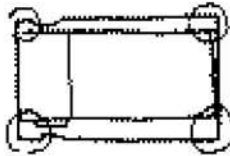
*Bundle the lead wires nicely.

Check the function of the auto-shutter several times.

19. Mechanical back focus

Mechanical back focus measurement

26.90 ± 0.04mm



○ = Check part

Adjusting washer (A114)

A114-00A	t=0.4mm
-00B	t=0.3mm
-00C	t=0.2mm
-00D	t=0.1mm
-00E	t=0.05mm
-00F	t=0.03mm

Find the highest point in each check part, as shown above, to get a correct mechanical back focus measurement.

20. Viewfinder

1) clean the viewfinder.

2) Adjust the parallax. (50mm lens is recommended)

21. Exposure calibration

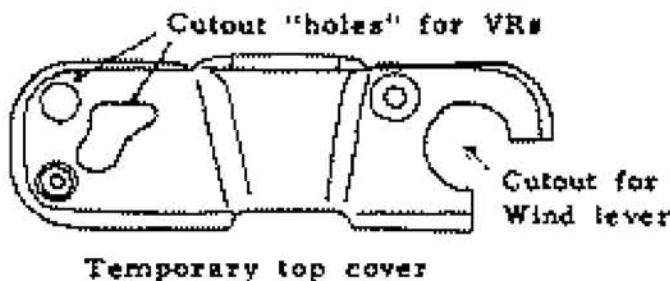
Prepare the following.

- *Temporary top cover
- *Light measuring master lens
- *Shutter speed tester
- *Power source adapter cord for 24100 or Temporary film cartridge
- *Black tape for covering the eye-piece

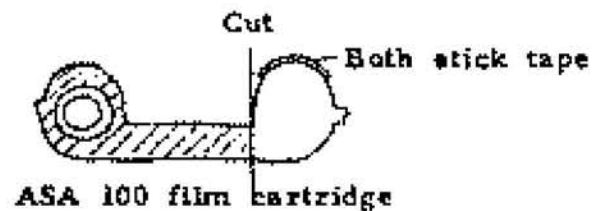
LML-241

7PE-25A3

PA-241-01



Temporary top cover



ASA 100 film cartridge



VR 2 LV12 (ASA80, ASA320)

VR 1 LV6 (ASA80, ASA320)

T100-01 P.C. board pattern assy.

Check points

	ASA	LV window	VR to be adjusted	EV reading
a	80	LV6	VR 1	0 ~ +0.3EV
b	80	LV12	VR 2	0 ~ +0.3EV
c	320	LV6	VR 1	0 ~ -0.3EV
d	320	LV12	VR 2	0 ~ -0.3EV

c: If a reading is greatly off "-0.3EV", adjust with VR 1.

d: If a reading is greatly off "-0.3EV", adjust with VR 2.

*If both errors are the same greatness, it is not necessary to adjust.

*After adjusted with VR 1 and VR 2 at c. and d., re-check a reading of a. and b..

Standard for the servicing.

ASA	LV window	Tolerance
80	LV6	± 1.35EV
80	LV12	± 1.3EV
320	LV6	± 1.45EV
320	LV12	± 1.35EV

*Acceptable uneven exposure within 0.9EV, but also acceptable if uneven exposures more than 0.9EV are detected two times in ten times.

*Battery check

As there is no "battery check adjustment" provided, check if the battery check operates properly.

2.2 volt	LED off
2.7 volt	LED on

22. Finder focus adjustment with the master lens (ML-241)

Master lens 50mm	ML-241
one scale	0.02mm
Tolerance	
± 0.04mm	

23. Winder switches

1) Winder switch B assy. (0-1 601)
Refer to Page 12-17.

2) Winder switch A assy. (0-1 501)

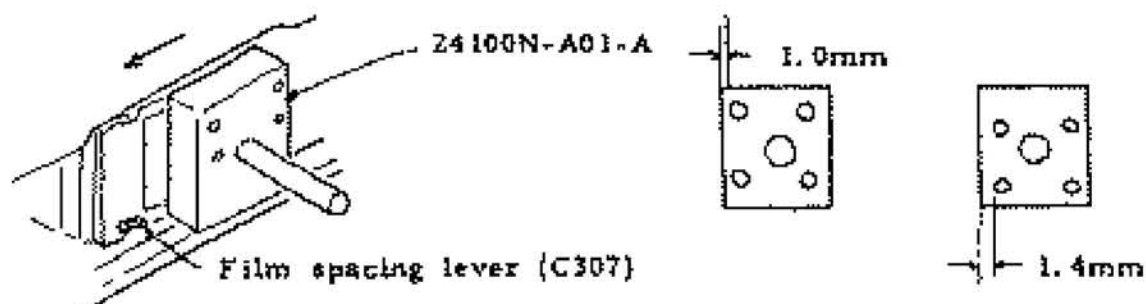
a. Wind Wind lever (C14) once. Release restriction plate (C22) positioned as shown below.



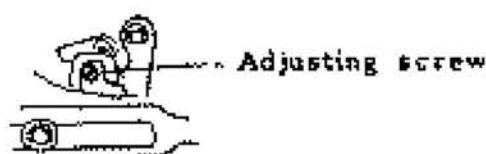
- b. Gradually depress Release actuating lever assy. (0-C34).
- c. At when Release actuating lever assy. (0-C34) touched Release restriction plate (C22), the switch must turn OFF.
- d. If necessary, adjust it by bending the upper contact piece of the switch.
- e. Confirm that the switch must have a proper contact pressure when turn on. (The lower contact piece must push up the upper contact piece after when the both contact pieces touched).

24. Film spacing lever

Confirm the function of Film spacing lever (C307) at the charged condition.



- 1) Place Film spacing lever jig (24100N-A01-A) on the film aperture.
- 2) Slowly slide the jig to the left.
 - a. Film spacing lever (C307) should not drop in at the distance of 1.0mm from the edge of the film aperture.
 - b. Film spacing lever (C307) should drop in at the distance of 1.4mm from the edge of the film aperture.
- 3) Adjust it by the adjusting screw as shown below.



25. A101 Front cover

CNL-D1.7x2.2

*Before install Front cover (A101), apply "dull black paint" to the areas as shown below.



26. I 703 Contact seat

27. 0-1401 Bottom cover assy.

CNS1.7x4.5

T-CNL-D1.7x3.5x2

28. Remove Wind lever (C14)

29. A300 Top cover assy.

A10x2 Top cover retainer screw

T-CNL-D1.7x3.5x2

Install Wind lever (C14) temporary.

CNL-E1.7x4x2

30. Switching stroke of Auto-manual button

Check the auto-manual switching with the jig (24100N-A314-A-0).



"L" 0.8mm

Auto ON

"L" 0.4mm

Manual ON

*If necessary, remove Wind lever (C14) and Top cover assy. (A300).

Then adjust the contact pieces of the auto-manual switch on the circuit board to perform switching properly.

31. Synchronization of Auto-flash unit

Check if the auto-flash unit fires properly, synchronizing with the shutter operation.

See the attached explanation of Flash testing jig (FTJ-241).

32. C14 Wind lever

CNL-E1.7x4x2

C15 Wind lever covering

23600K-C135-K

33. Re-confirm the function of Winder switch A assy. (0-I 501).

Although Winder switch A assy. (0-I 501) has been checked, make sure once again that the switch functions properly after installing Top cover assy. (A300); Release actuating lever assy. (0-C34) may be depressed by the shutter button of Top cover assy. (A300).

1) Connect the tester rods with the contacts of the winder contact circuit board assy. (0-I 701).

2) Wind Wind lever (C14) once.

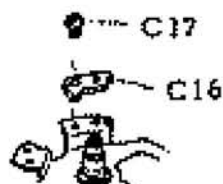
3) Check the continuity between the contacts.

The meter of circuit tester should indicate that the switch remains ON.

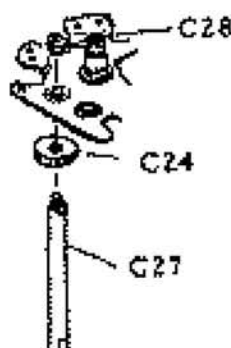
- 4) Depress the shutter release button gradually.
The meter of circuit tester should indicate that the switch turns OFF.
- 5) If the switch remains ON, remove Top cover assembly (A300) and re-adjust the switch contacts.

Assembly procedure of Top mech. plate complete assy. (C000)

1. C16 Wind stopper
C17 Wind lever spring hanger



2. C24 3rd wind gear
C27 Wind shaft
C28 Wind shaft nut



3. C3-01 1st wind gear
0-C4 Wind ring assy.
C9 Wind lever spring
C10 Friction spring
0-C11 Wind lever seat assy.
W11 (Adj.)
C13 Wind shaft retainer screw - Left handed
C14 Wind lever
CNL-E1.7x4

- a. C3-01 1st wind gear
b. 0-C4 Wind ring assy.

Install Ratchet spring (C8) to Wind ring assy. (0-C4).
After installed Wind ring assy. (0-C4) to 1st wind gear (C3).
Check the function of ratchet by turning Wind ring assy. (0-C4).



- c. C9 Wind lever spring



- d. C10 Friction spring

e. 0-C11 Wind lever seat assy.

*Apply a proper quantity of L101 (oil barrier) around the screw holes of CNL-E1.7x4.



0-C11

f. C13 Wind shaft retainer screw = Left handed

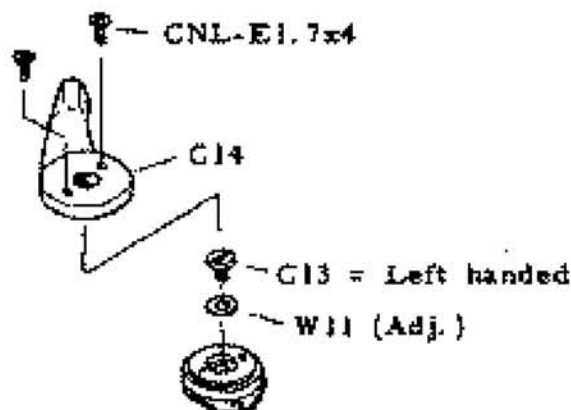
*Apply a proper quantity of SCREW LOCK on the tooth of Wind shaft retainer screw (C13).

W11 $t=0.05, 0.1, 0.2\text{mm}$

Adjust a vertical play of Wind lever seat assy. (0-C11), less than 0.05mm, by W11.

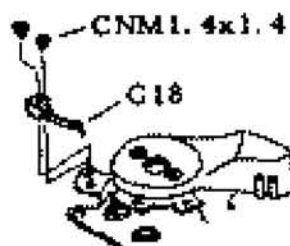
g. C14 Wind lever

CNL-E1.7x4x2



4. C18 Pre-advance angle spring

CNM1.4x1.4



*Pre-advance angle spring (C18) must hit with the outer surface of 0-C11 properly.



5. C40 Hook lever

C41 Hook lever shaft

W1 $t=0.2\text{mm}$

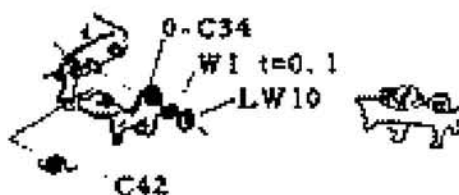


6. 0-C34 Release actuating lever assy.

W1 t=0.1mm

LW10

C42 Hook lever spring

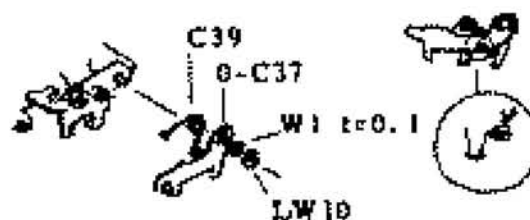


7. C39 Release actuating spring

0-C37 Release actuating plate assy.

W1 t=0.1mm

LW10

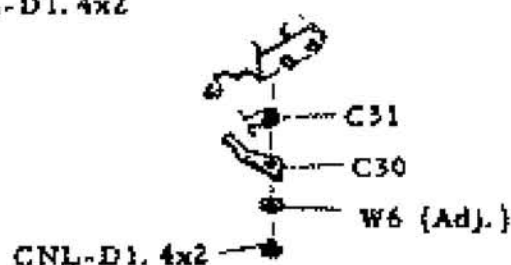


8. C31 Wind restriction lever spring

C30 Wind restriction lever

W6 (Adj.)

CNL-D1.4x2

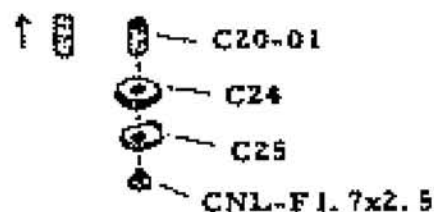


9. C20-01 2nd wind gear shaft

C24 3rd wind gear

C25 Wind restriction plate

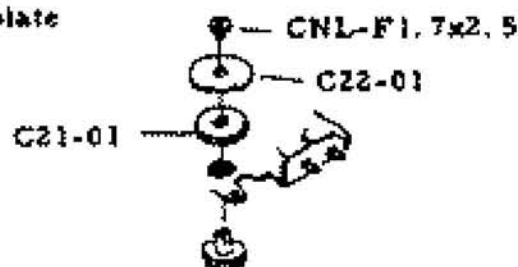
CNL-F1.7x2.5



10. C21-01 2nd wind gear

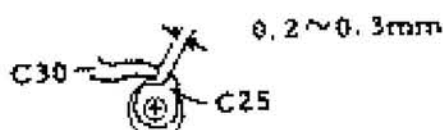
C22-01 Release restriction plate

CNL-F1.7x2.5



Positioning of Release restriction plate (C22-01)

- a. Hold Wind lever (C4) at the condition which Wind ring assy. (O-C4) and Wind stopper (C4) hit together.
Or holding 1st wind gear (C3-01), return Wind lever (C14) slowly.
—— 1st wind gear (C3-01) does not move back along with Wind lever (C14).
- b. Install 2nd wind gear shaft (C20-01), assembled with C24, C25 and CNL-F1.7x2.5, to Top mech. plate assy. (O-C1).
Depress Release actuating lever assy. (O-C34). And make a gap, 0.2~0.3mm, between Wind restriction lever (C30) and Wind restriction plate (C25) by turning Wind restriction plate (C25).

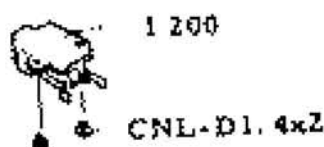


- c. At the condition of a. and b., engage 2nd wind gear (C21-01) with 1st wind gear (C3-01).
- d. Install Release restriction plate (C22-01), and fix with CNL-F1.7x2.5.
*The cutaway side of Release restriction plate (C22-01) must be faced with Release actuating lever assy. (O-C34).

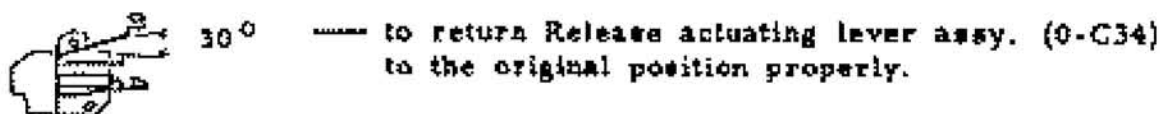


- e. While lightly holding Release restriction plate (C22-01) with a finger, wind twice.
Check the position of Release restriction plate (C22-01), just in the middle as shown above.
If not good, change the engagement of gears or replace 2nd wind gear (C21-01). There are four kinds of 2nd wind gear (C21-01) for a proper adjustment.
*Refer to the notice of modification No. 645.
- f. After finished the adjustment of e., depress Release actuating lever assy. (O-C34). Check the gap between Wind restriction lever (C30) and Wind restriction plate (C25), mentioned at b..

11. 1200 Power and Memory switch block CNL-D1. 4x2x2



Install Power and Memory switch block (1200) after bent the longer contact piece of the power switch upward, aprox. 30°, as shown below.



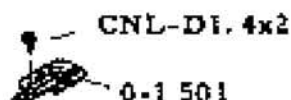
Check the function of Release actuating lever assy. (0-C34) after installed.

Adjustment of the power and memory switch.

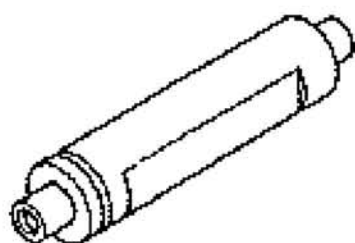
Refer to the page 4 5.

12. 0-1 501 Winder switch A assy.

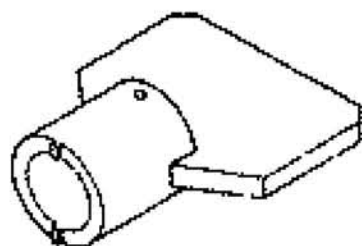
CNL-D1.4x2



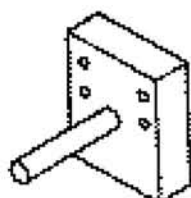
SPECIAL TOOLS FOR 24100



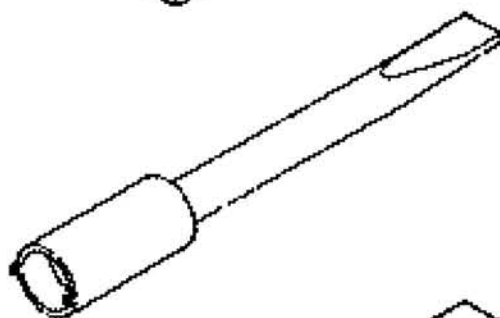
24100N-A314-A-1



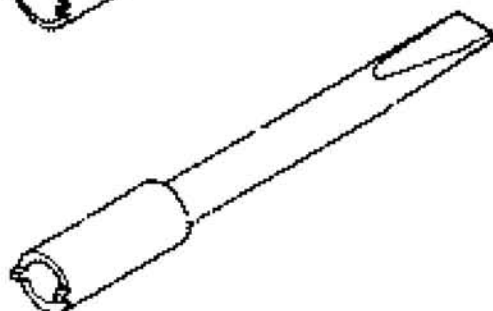
24100K-A308-A-1



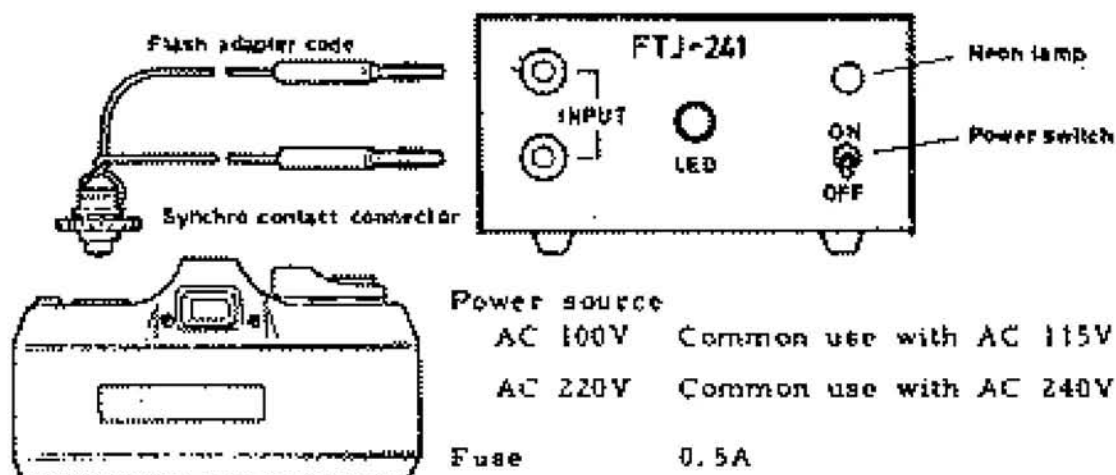
24100N-A01-A



24100K-C119-A



24100K-C308-A



*Power source voltage must be defined when order this jig.

Contents

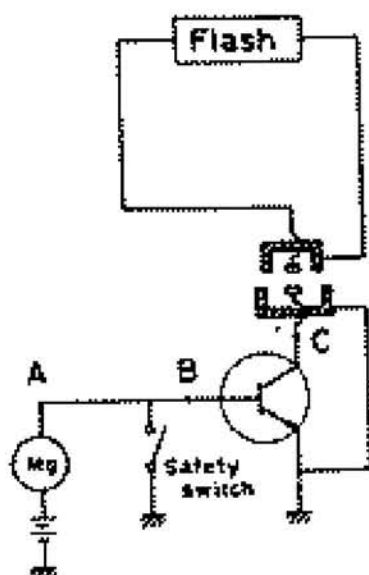
Flash synchronizing circuit in the camera can be checked by using this jig.

Only when the input voltage of 300mV or less exists on the input terminals, LED in the jig lights on. And detect whether the function of flash synchronizing circuit works well or not.

Way of use

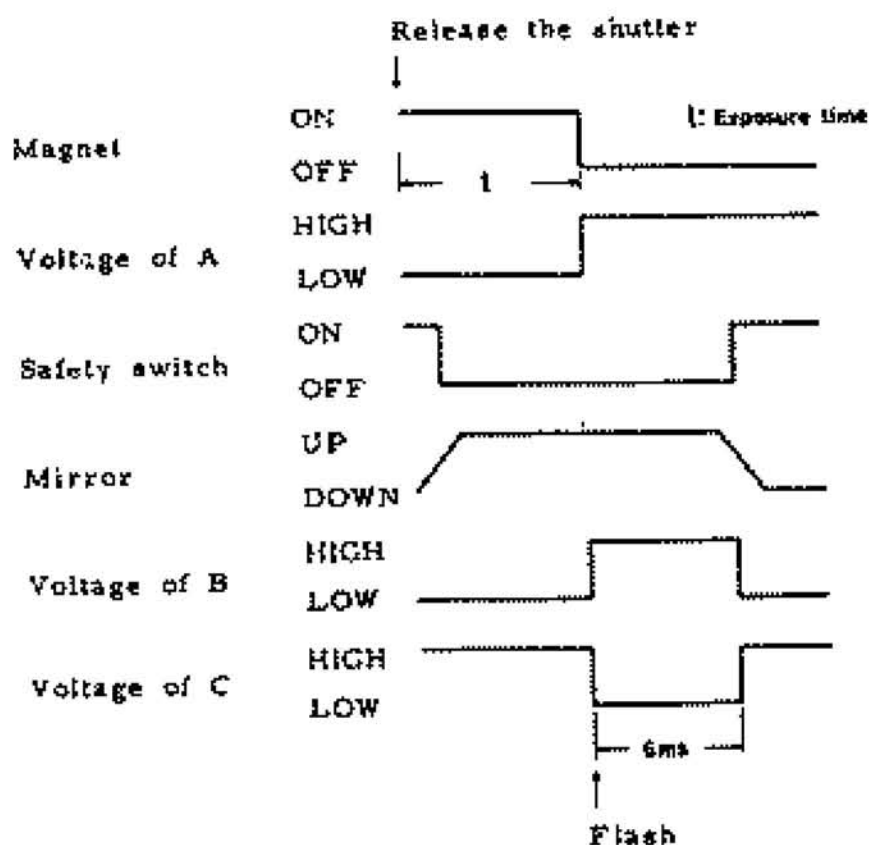
1. Turn on the power switch. The neon lamp lights on by switching the power switch.
2. Insert two plugs of the flash adapter code to the input terminals in the jig.
3. Install the synchro contact connector to the synchro terminal of the camera.
4. Charge the shutter. LED must not lights on while winding.
5. Release the shutter.
6. Confirm that LED must lights on just before the shutter closed. In this case, a long exposure will be facilitate to check. If LED does not light on, it is a defect of flash synchronization. Check all related parts. (Ex. the synchro safety switch, the synchro contact pieces, P.C. board pattern assy. and so on.)
7. During the shutter working, LED must not lights on, except for only the point as mentioned at 6.
8. At the released condition, LED must not lights on when pushed down the shutter button several times. If does, it is a mis-firing. Check the contact pressure of safety switch and related parts.

SYNCHRO SWITCH CIRCUIT

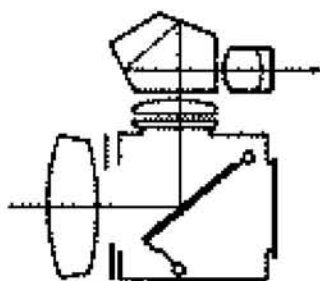


Synchro switch circuit become ON condition only when the voltage of C in the circuit gets less than 300mv.

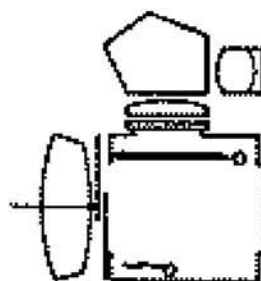
Actuating sequence



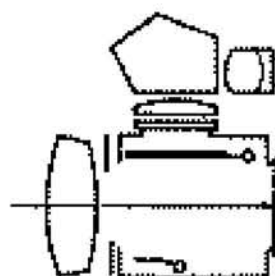
The shutter and the mirror actuating procedure



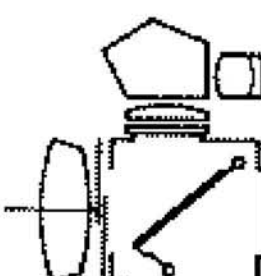
1. Before taking picture (at the charged condition), the shutter stays open the mirror stays down.



2. Depress the shutter button, the shutter close completely first, and then the mirror goes up.



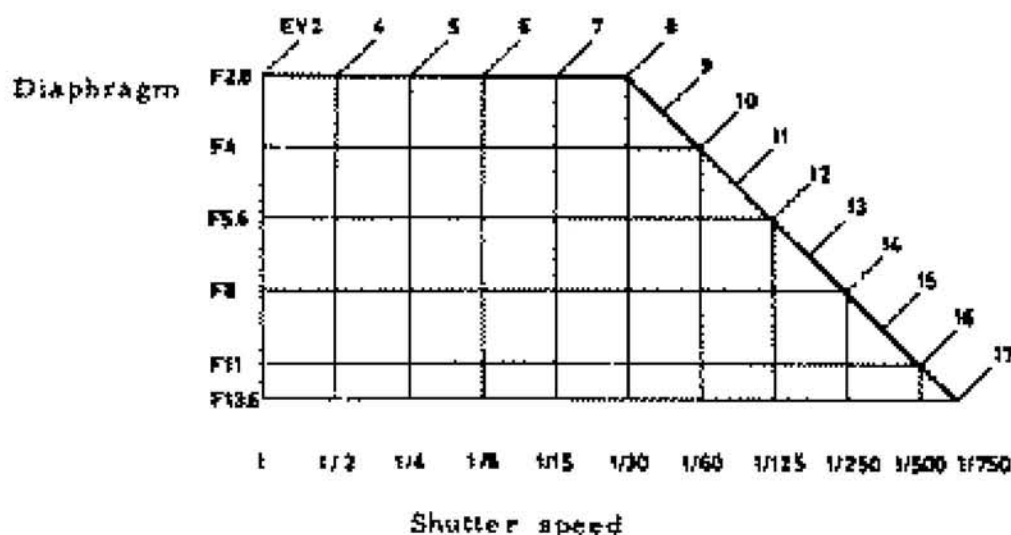
3. During the exposure, the shutter stays open, the mirror stays up position.



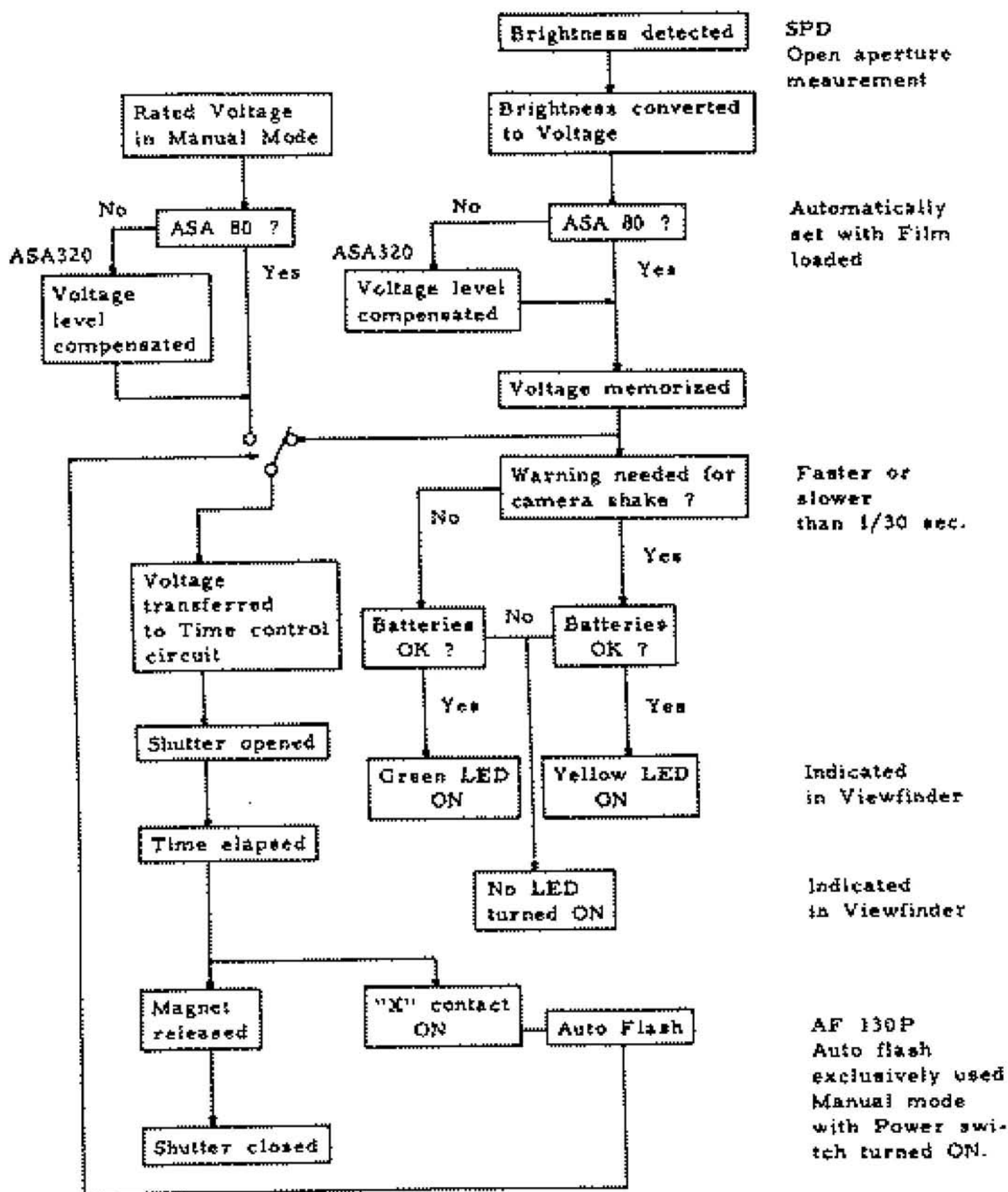
4. After the exposure completed, the shutter close completely first, and then the mirror goes down. And the shutter opens again.

Return to 1.

Combination of the shutter speed and the diaphragm (the programmed shutter)

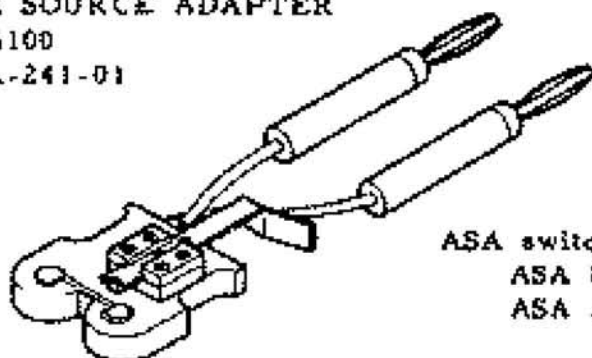


SEQUENCE DIAGRAM OF CONTROL AND PERFORMANCE



The explanation of Power source adapter for 24100 (PA-241-01)

POWER SOURCE ADAPTER
FOR 24100
PA-241-01



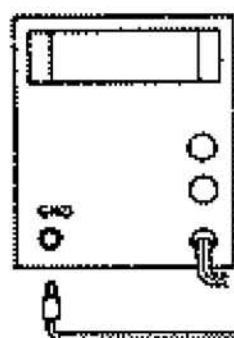
Red plug —To plus (+) terminal
Black plug —To minus (-) terminal

ASA switching lever
ASA 80 — Pushed in.
ASA 320 — Pulled out.

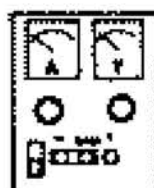
Caution:

When use PA-241-01 to measure exposure values, be sure to connect the ground between Shutter speed tester (7PE-25A3) and D.C. power supply. If not, it causes becoming uneven exposure values. Max. capacity of D.C. power supply must be over 0.5A.

Shutter speed tester
7PE-25A3



D.C. power supply



Max. capacity Over 0.5A

To the ground terminal

SHUTTER SPEED TESTER 7PE-25A3

This tester is designed for measuring the shutter speed and the amount of exposures.

By S.S-EV switch, the amount of received light on the surface of the film on any other camera can be measured and the error to the standard amount is to be indicated on EV basis.

It is designed compacted to be used portably.

Items and objects to be measured

- 1) Shutter speed for 35mm focal plane shutter camera
 - a. When the diaphragm is fully opened, the center exposure time to each degree of the brightness (FO) is detected by using F8 set ring.
 - b. The center exposure time to each degree of the brightness of a camera installed on diaphragm F8 fixed lens can be measured.
- 2) The amount of exposures on the film surface
The errors of the standard amount of exposures to each degree of the brightness on any of the EE camera can be measured.

Correction and Adjustment

- 1) Correction of the brightness
 - a. Connect the voltage meter to the lamp voltage terminal.
 - b. Put the power switch ON.
 - c. 4 or 5 minutes after the power switch is ON, it is to be adjusted.
 - d. Put the EV checker just in front of the brightness surface.
 - e. Turn the LV knob at LV16. Adjust the voltage of LV16 by turning VR for LV16 located at the right side of the cover.
The voltage should be adjusted at 105V.
 - f. Adjust the brightness of LV16 by turning the lamp removing screw located underneath the measuring table.
 - g. Adjust the brightness of each degree (LV) by turning each VR.
And confirm that the voltage of each LV should be in the range between 100V—110V.
 - h. When the lamp voltage exceed or less the above stated range, adjust it by moving the slit of the inner turret.
 - i. When low brightness is to be adjusted, be careful not to be influenced by any lights from outside.
- 2) OFF SET adjustment
 - a. 4 or 5 minutes after the power switch is ON, it is to be adjusted.
 - b. Set the switches, as follows.

ASA	320
S. SPEED	EV
FUNCTION	CAL
 - c. Shade the light perfectly from the light receiving unit.
 - d. Adjust the OFF SET VR by turning so that the OFF SET lamp is ON.
- 3) Correction of EV sensitivity
 - a. Install the light receiving unit on the light sensitivity correction standard jig (LSC-241).
with the light measuring master lens (LML-241)

- b. Set the switches and the LV knob, as follows.

ASA	100
S.SPEED	EV
FUNCTION	CAL
LV	10

- c. Put the light sensitivity correction standard jig (LSC-241), assembled with the light measuring master lens for 24100 (LML-241), just front of the brightness surface and adjust the SENS VR so that the indicator shows 0EV



Light measuring master lens for 24100 LML-241



Light sensitivity correction standard jig
LSC-241

Measurement of the amount of exposures and the shutter speed

1) Measurement of the amount of exposures for 24100 AUTO 110

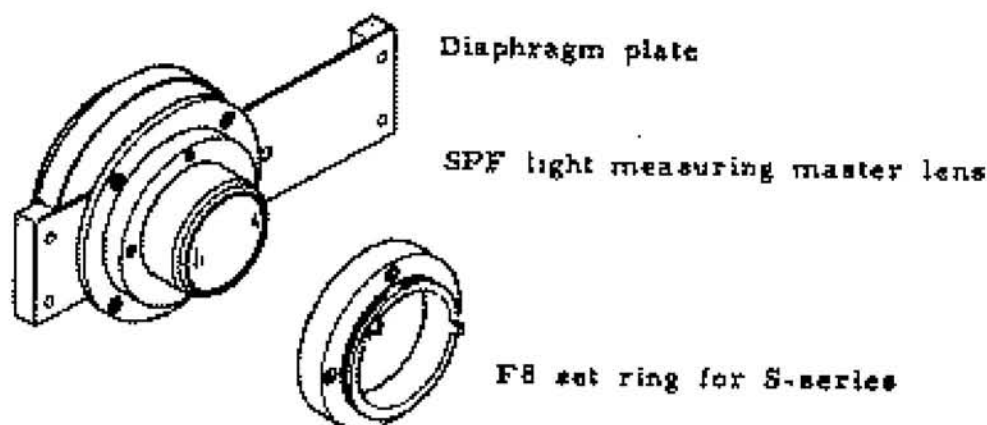
- Install the 110 mask on the light receiving unit.
- Set the switches, as follows.

ASA	80 or 320
S.SPEED	EV
FUNCTION	MEAS
- Set the LV to be measured by turning the LV knob.
- The LV to be measured at this time is indicated on the LV lamp.
- When the camera is released, the amount of exposures will be indicated on the indicator as the error to the rated value.
- When the camera is released, confirm the AUTO lamp signals ON-OFF signals. This indicates whether the information on the indicator is correct or not.

Measurement of the auto-shutter speed for 35mm focal plane shutter camera

1) Preparations

- a. Dismount F8 set ring from SPF light measuring master lens.
- b. Prepare a dismounted F8 set ring for the screw mount type, and a F8 set ring for the bayonet mount type.
- c. Install the 35mm camera mask on the light receiving unit.
- d. Confirm the OFF SET, adjust if necessary.
- e. Confirm the EV sensitivity, adjust if necessary.



2) Measurement of the auto-shutter speed for ES and ESII

At the open-aperture measurement:

- a. Mount F8 set ring to the camera body.
- b. Put SPF light measuring master lens and the camera body with F8 set ring onto the measuring table.
- c. Set the diaphragm plate to the full open aperture.
- d. Set the switches, as follows.

ASA	100
S. SPEED	FO
FUNCTION	MEAS

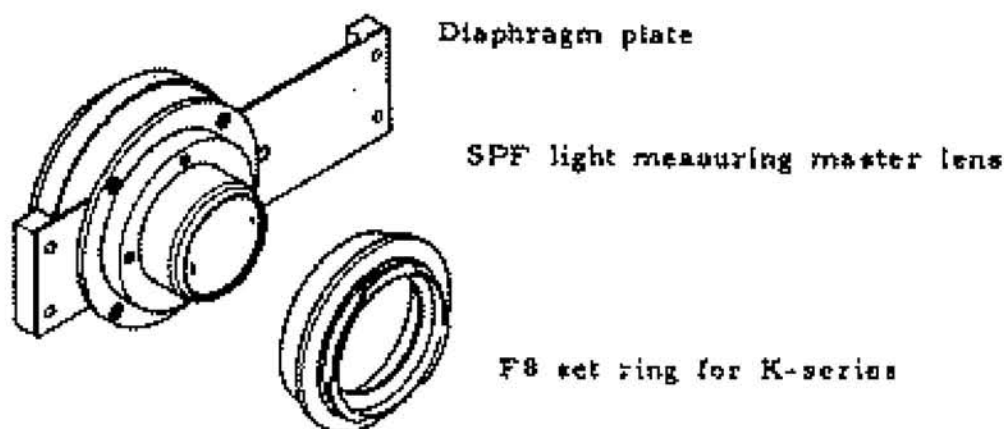
As the above mentioned combinations, measure the auto-shutter speed and the meter indication in each LV.

At the stop-down measurement:

- a. the same as above.
- b. the same as above.
- c. Set the diaphragm plate to the diaphragm F8.
- d. Set the switches, as follows.

ASA	100
S. SPEED	F8
FUNCTION	MEAS

3) Measurement of the auto-shutter speed for K2 and ME



- Mount F8 set ring to the camera body.
- Put SPF light measuring master lens and the camera body with F8 set ring onto the measuring table.
- Set the diaphragm plate to the full open aperture.
- Set the switches, as follows.

ASA	100
S. SPEED	FO
FUNCTION	MEAS

As the above mentioned combinations, measure the auto-shutter speed and the meter indication in each LV.

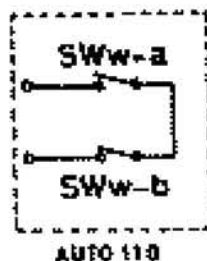
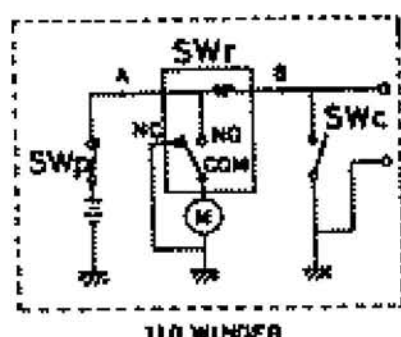
Measurement of the mechanical speed for other cameras.

- Mount F8 set ring to the camera body.
- Put SPF light measuring master lens and the camera body with F8 set ring onto the measuring table.
- Set the diaphragm plate to the full open aperture.
- Set the switches, as follows.

ASA	100
S. SPEED	FO
FUNCTION	MEAS
- Set the LV knob at LV10.

As the above mentioned combinations, measure the mechanical speed.

AUTO 110 AND 110 WINDER SEQUENCE OF ACTUATING CIRCUIT

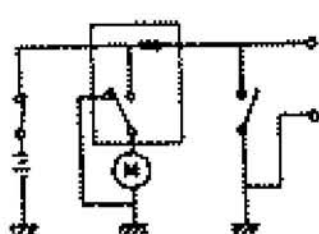


SWp. Power switch
SWr Relay switch*
SWc Clutch switch
M Motor
SWw-a Winder switch A
SWw-b Winder switch B

*Relay switch SWr

The NC-COM circuit switches over to the NO-COM circuit when the current flows between A and B.

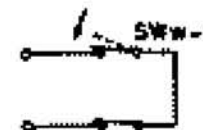
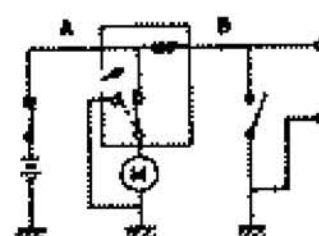
1. At the released condition—the shutter button is depressed downward.



SWw-a ON → OFF
SWw-b OFF → ON

Motor does not rotate.

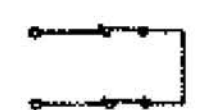
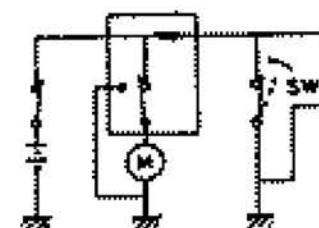
2. At the released condition—the shutter button is returning to the original position.



- a. SWw-a OFF → ON
- b. At the moment of SWw-a becomes ON, the current flows between A and B. Then the NC-COM circuit in SWr switches over to the NO-COM circuit.

Motor rotates from this moment.

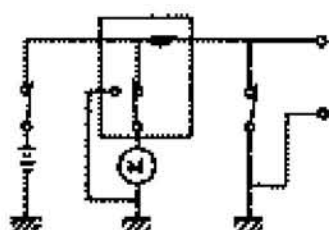
3. On the winding



SWc OFF → ON

Refer to "110 WINDER TECHNICAL REPORT".

4. After charged the mirror housing

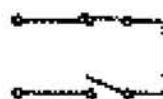
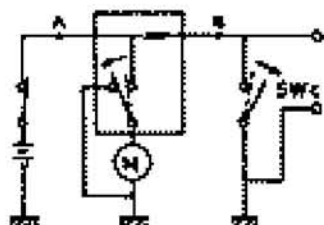


SWw-b ON → OFF

Even if SWw-b becomes OFF, SWc is still ON condition. So that the motor still rotating.

The film transport is still going.

5. After completed the film transport



a. Release the film spacing lever by a film perforation. As a result, the winding stops. Then SWc is going OFF.

SWc ON → OFF

b. At this moment of SWc become OFF, the circuit of SWr switches from NO-COM to NC-COM because of no current flows between A and B.

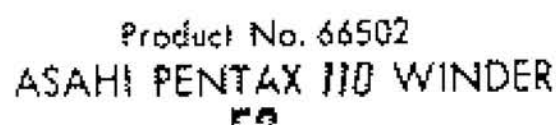
Then Motor stops to rotate suddenly.

6. Return to 1.

PRODUCT No.66502

ASAHI PENTAX *110* WINDER





LIST OF SERVICE PARTS

Product No. 66502

ASAHI PENTAX 110 WINDER

Note: 1. The parts with numbers starting '0.' are assemblies.

2. Only available parts are listed below.

Parts No.	Description	Quantity	Interchangeability
0-Y1	Body proper assy. (Y1, Y4)	1	
0-Y2	Battery cover assy. (Y2, Y10)	1	
Y3	Spacer	1	
Y5	Hook plate	1	
Y6	Hook plate cover	1	
Y7	Hook plate spring	1	
Y8	Switch indication plate	1	
Y9	Sheet	1	
Y11	Name plate	1	
0-Y101	Mech. plate A assy. (Y101, Y104, Y107)	1	
0-Y105	Mech. plate B assy. (Y105, Y106)	1	
Y108	Joint	1	
Y109-01	Joint shaft	1	
Y110-01	Joint retainer screw	1	
Y111	Joint spring	1	
0-Y112-01	Joint gear assy. (Y112-01, Y113, Y114-01, Y115-01)	1	
Y116	Ratchet claw spring	1	
Y117-01	Ratchet	1	

Part# No.	Description	Quantity	Interchangeability
Y118	Cam	1	
Y119	Clutch gear	1	
Y120	Roller	1	
Y121	Roller retainer screw	1	
Y122	Winding torque adjustment nut	1	
Y123	Clutch spring	1	
Y124	Pinion gear	1	
Y125	Reduction gear A	1	
0-Y126	Reduction gear B Assy. (Y126, Y148)	3	
Y127	Gear shaft A	1	
Y128	Gear shaft B	1	
Y129	Clutch contact piece A	1	
0-Y130	Clutch contact piece B Assy. (Y130, Y131, Y132x2)	1	
Y133	Connector	1	
Y134	Connector pin A	1	
Y135	Connector pin B	1	
Y136	Connector contact piece A	1	
0-Y137	Connector contact piece B Assy. (Y137, Y138, Y132x2)	1	
0-Y138	Battery hold plate Assy. (Y138, Y139, Y140x2)	1	
Y141	Switch retainer plate	1	
Y144	Wire hold tape	1	
Y145	Insulation seal	1	
Y146	Battery polarity label	2	

Parts No.	Description	Quantity	Interchangeability
Y201	Motor	1	
Y202	Switch	1	
Y203	Switch cover	1	
Y204	Relay switch	1	
Y205	Relay switch hold tape	1	
Y206	Ground contact piece	1	

LIST OF STANDARD PARTS

Product No. 66502

ASAHI PENTAX 110 WINDER

Small screws:

Description	Surface treatment	Position of use	Quantity
CNS1.4x1.6	Black nickel	Y118, Y122	1
CNS2x2.5	"	O-Y101, Y201	2
CSM1.4x1.6	"	O-Y101, Y138	2
CSM1.4x2.5	"	O-Y101, O-Y102	3
CNL-D1.4x1.4	"	O-Y101, Y141	2
CNL-D1.4x2.8	"	O-Y101, O-Y130 O-Y101, O-Y137	2 2
T-CSS1.7x2.5	" (PB-5)	O-Y1, Y6	2
T-CSS1.7x3.5	"	O-Y1, O-Y101	4
T-CSM1.4x3	"	Y3, O-Y101	2

Washers:

Description	Material	Thickness	Position of use	Quantity
W6	Brass	0.1mm	Y126	2
W9	"	0.5mm	Y119, Y123	1
W50	"	0.1mm	Y128	1

Lock washer

Description	Surface treatment	Position of use	Quantity
LW13	Steel	Y127	1

Lead wires:

Lead wire No.	Length	Color	Position of use	Quantity
1	40mm	Blue	0-Y130, Y204	1
2	50	Purple	0-Y130, 0-Y137	1
3	15	Yellow	0-Y138, Y202	1
4	40	Orange	Y202, Y204	1
5	25	Black	Y204, Y206	1

TECHNICAL REPORT

テクニカル リポート

ASAHI PENTAX 110 WINDER

(Product No.66502)

A) Adjustment of winding torque

In servicing, adjustment of winding torque may be in good if each picture frame can be transported one by one surely under loaded film.

Tolerance

within 1.5kg-cm at 2.5 volts (Regulated DC power supply)



Fixing screw (CN51.4x1.6) 固定ネジ

Adjust winding torque by up and down of A

Aを上下させることにより巻上トルクを調整すること。

A) 巻上トルク調整

点検修理において、巻上トルク調整はフィルム装填状態において、各フレームが一つづつ確実に送られれば良しとする。

規格

2.5V直流電圧時

1.5kg-cm 以内のトルク

であること。

B) Adjustment of clutch switch

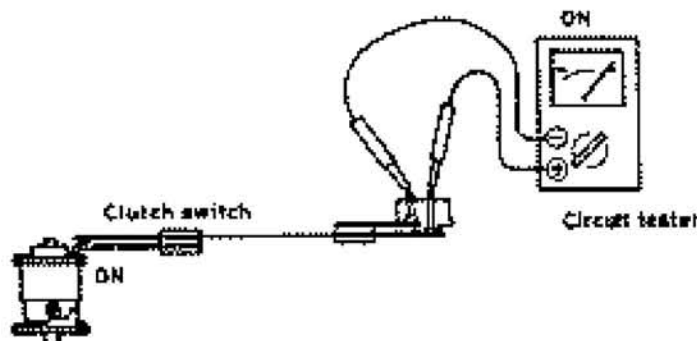
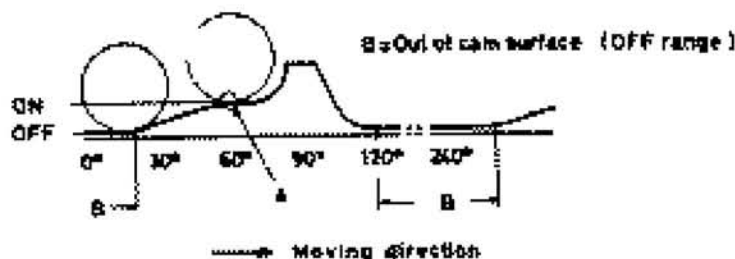
- 1) Clutch switch must be ON just when roller run up cam surface pointed A. At A point, enough contact pressure should be necessary to be better contact efficiency.

- 2) Clutch switch must be OFF around out of cam surface.

B) クラッチスイッチの調整

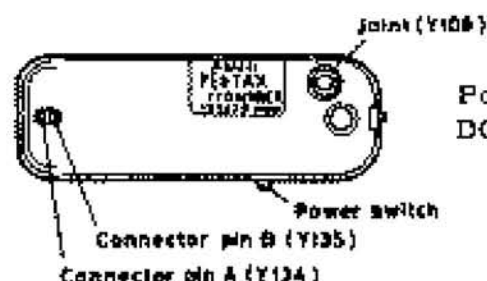
1) ロールーがAで示したカム面に乗り上げた時ONであること。A部分において、クラッチ接点間は十分な接触圧があること。---接触効率を良好にする為。

2) クラッチスイッチはカム面以外ではOFFになっていること。



C) Check

C) 点検



Power switch ON → スイッチ ON
DC power supply 2.5 volts DC2.5V

- 1) Joint (Y108) rotates to counterclockwise when shorted between Connector pin A (Y134) and Connector pin B (Y135).
- 2) Joint (Y108) starts to rotate to counterclockwise just after Roller (Y120) was located on cam surface by turning Joint (Y108) to clockwise with tweezers or others. And Joint (Y108) stops the rotation when power switch was OFF.
- 3) Power source voltage (2.5 volts) comes up surely between Connector pin A (Y134) and Connector pin B (Y135).
- 4) Under the condition as mentioned below, Joint (Y108) must be rotated and repeats the rotation until power switch is OFF.

Connector pin A + side
Connector pin B - side

- Winder unit is attached to camera body.
- Power switch of winder unit is ON.
- Without film cartridge.

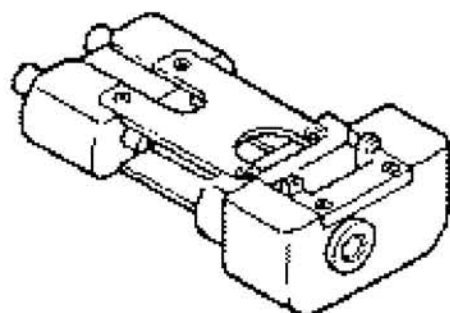
- 1) コネクターピンA(Y134)とコネクターピンB(Y135)間をショートさせた時にジョイント(Y108)は時計回りに回転すること。
- 2) ジョイント(Y108)を時計回りに回して Roller(Y120)がカム面に乗りつけた直後はジョイントは時計回りに回転し始めること。そして、スイッチをOFFにした時にジョイント(Y108)は回転を止めること。
- 3) コネクターピンA(Y134)とコネクターピンB(Y135)間には2.5ボルトが検出されること。
コネクターピンA + サイド
コネクターピンB - サイド
- 4) 下記に示した状態の間ジョイント(Y108)はパワースイッチをOFFにするまでを繰り返すこと。

- カメラボディにワンドーユニットを取付ける
- ワンドーユニットのパワースイッチをONにする
- フィルムカートリッジをなし。

D) Special tool

D) 特殊工具

1) 107510 F-1用電源アダプター



Power source adapter for 110 WINDER